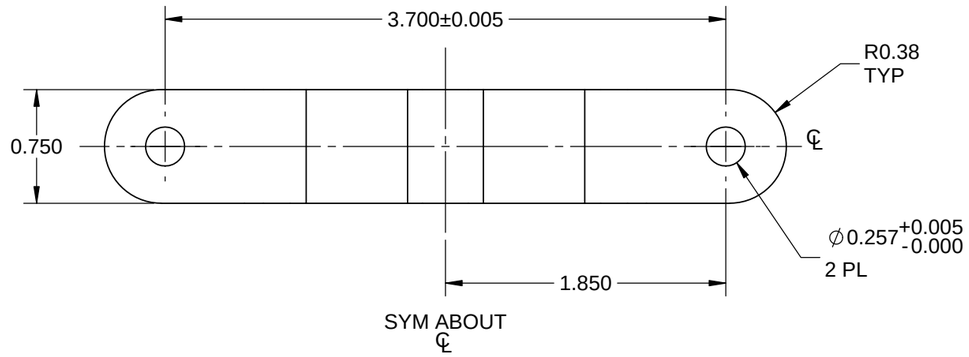

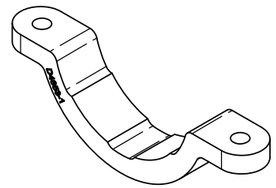

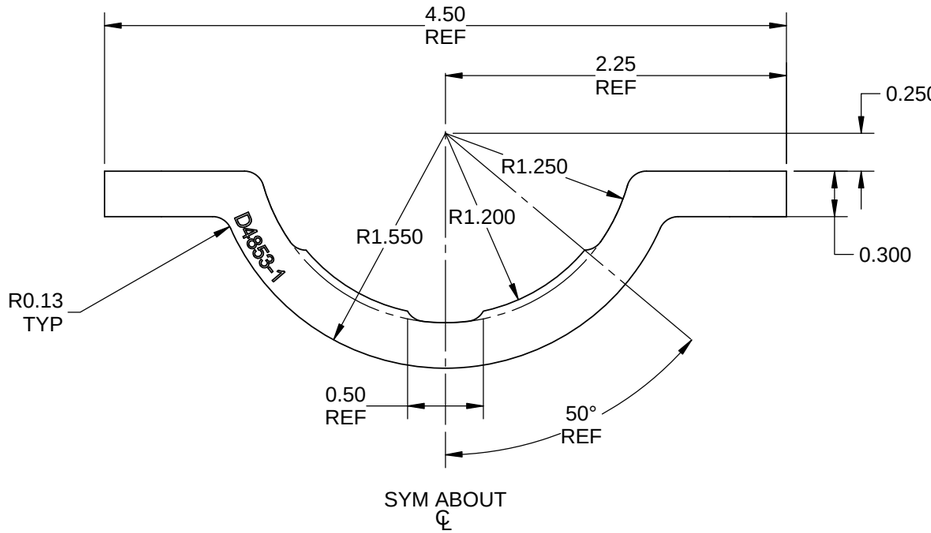

D4853-1 TOP BRACKET

NOTES:
1) MATERIAL: MAKE FROM D2423-0.750 LUG EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
   POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE P/N AS SHOWN PER QSI 044 6.3
7) WEIGHT: 0.12 lbs

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	OS	13.05.08

DESIGN	OS	**DART AEROSPACE LTD**	
DRAWN	OS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DC	DRAWING NO. D4853	REV. PA3
MFG. APPR.			SHEET 1 OF 4
APPROVED		TITLE TOP BRACKET	SCALE NTS
DE APPR.			
DATE	13.05.08		

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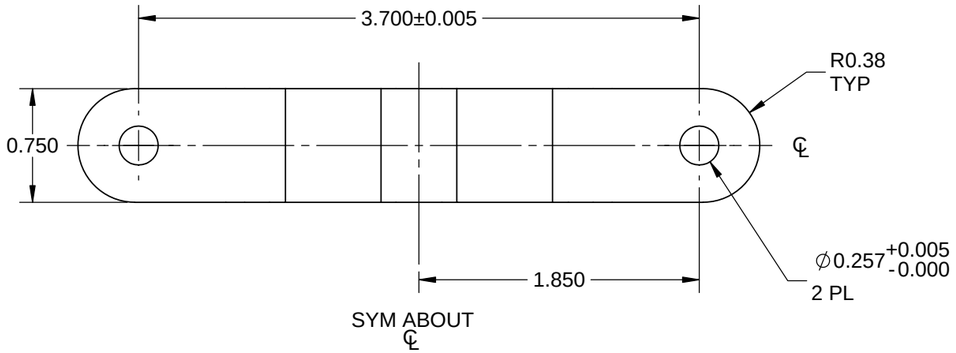

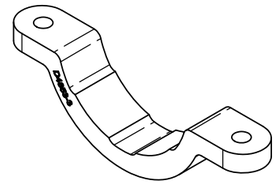

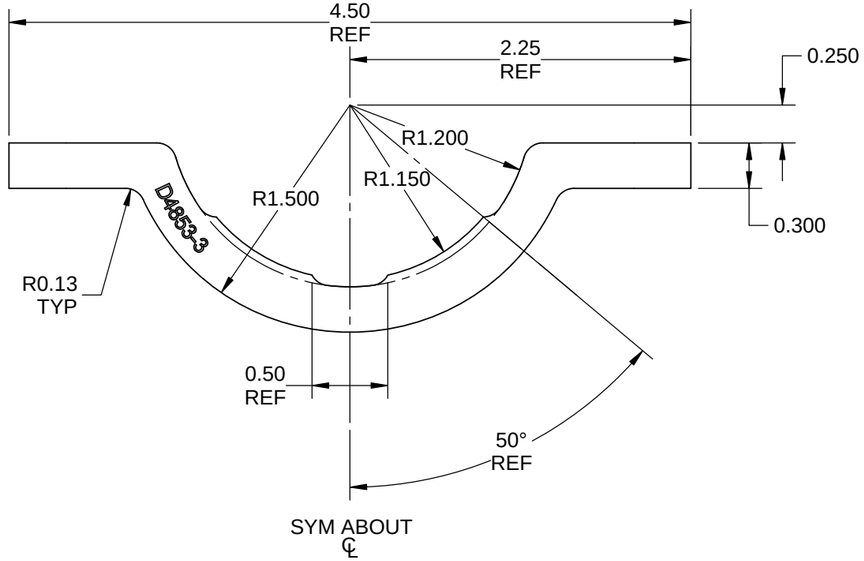

D4853-3 TOP BRACKET

NOTES:
1) MATERIAL: MAKE FROM D2423-0.750 LUG EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE P/N AS SHOWN PER QSI 044 6.3
7) WEIGHT: 0.12 lbs

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4853 REV. PA3 SHEET 2 OF 4
MFG. APPR.		
APPROVED		TITLE TOP BRACKET SCALE NTS
DE APPR.		
DATE 13.05.08		

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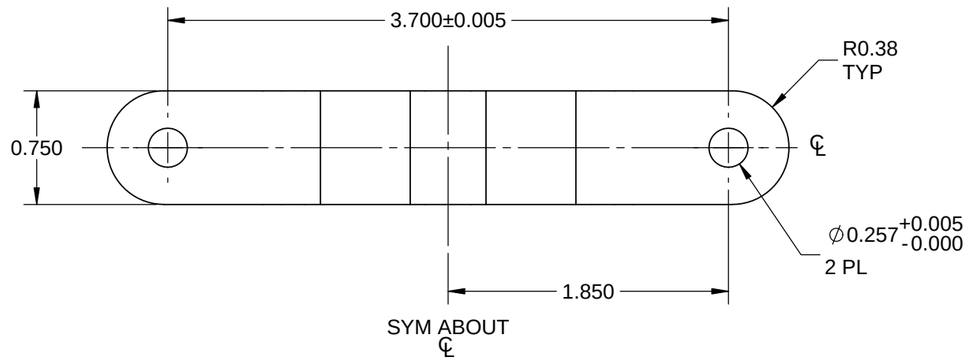

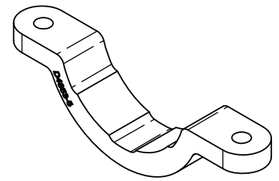

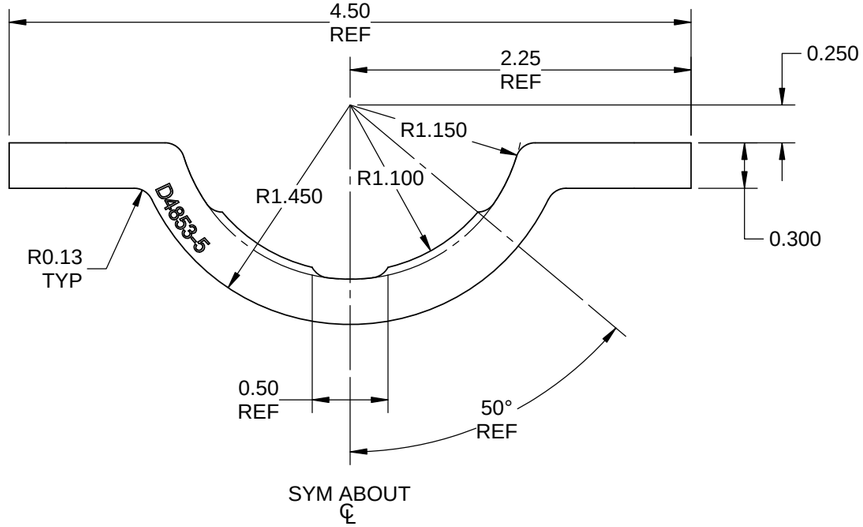

D4853-5 TOP BRACKET

NOTES:
1) MATERIAL: MAKE FROM D2423-0.750 LUG EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
   POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE P/N AS SHOWN PER QSI 044 6.3
7) WEIGHT: 0.12 lbs

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4853 REV. PA3 SHEET 3 OF 4
MFG. APPR.		
APPROVED		TITLE TOP BRACKET SCALE NTS
DE APPR.		
DATE 13.05.08		

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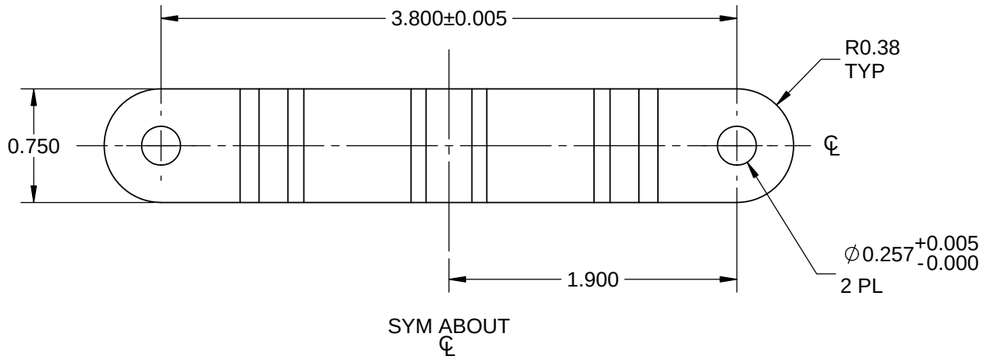

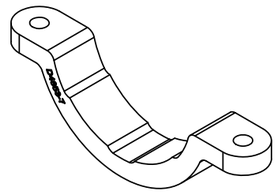

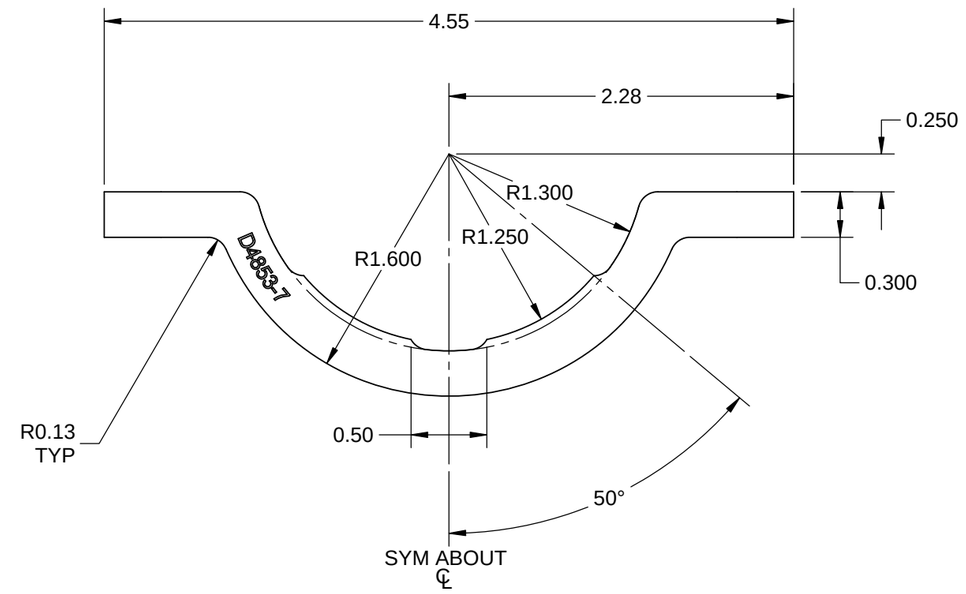

D4853-7 TOP BRACKET

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE P/N AS SHOWN PER QSI 044 6.3
7) WEIGHT: 0.12 lbs

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4853 REV. PA3
MFG. APPR.		SHEET 4 OF 4
APPROVED		TITLE TOP BRACKET SCALE NTS
DE APPR.		
DATE 13.05.08		

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